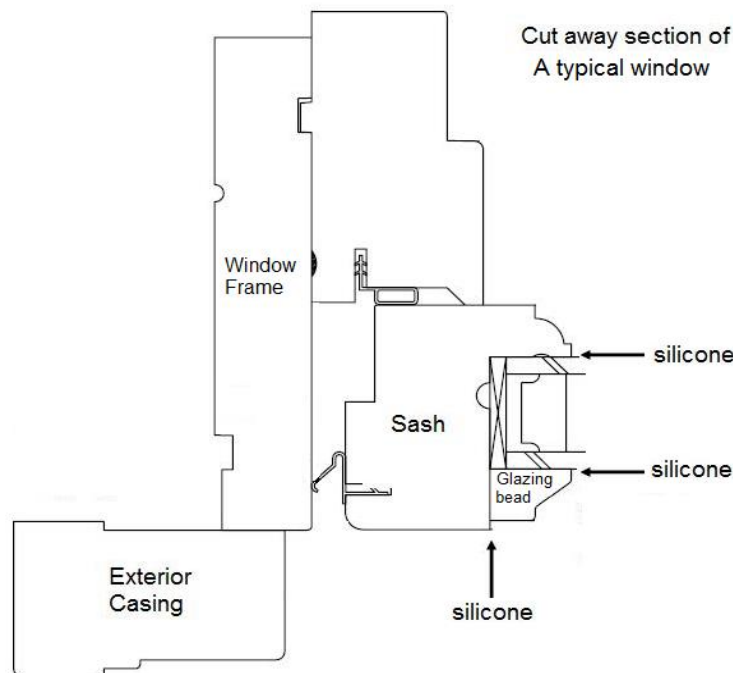


**Typical sealed Unit replacement**

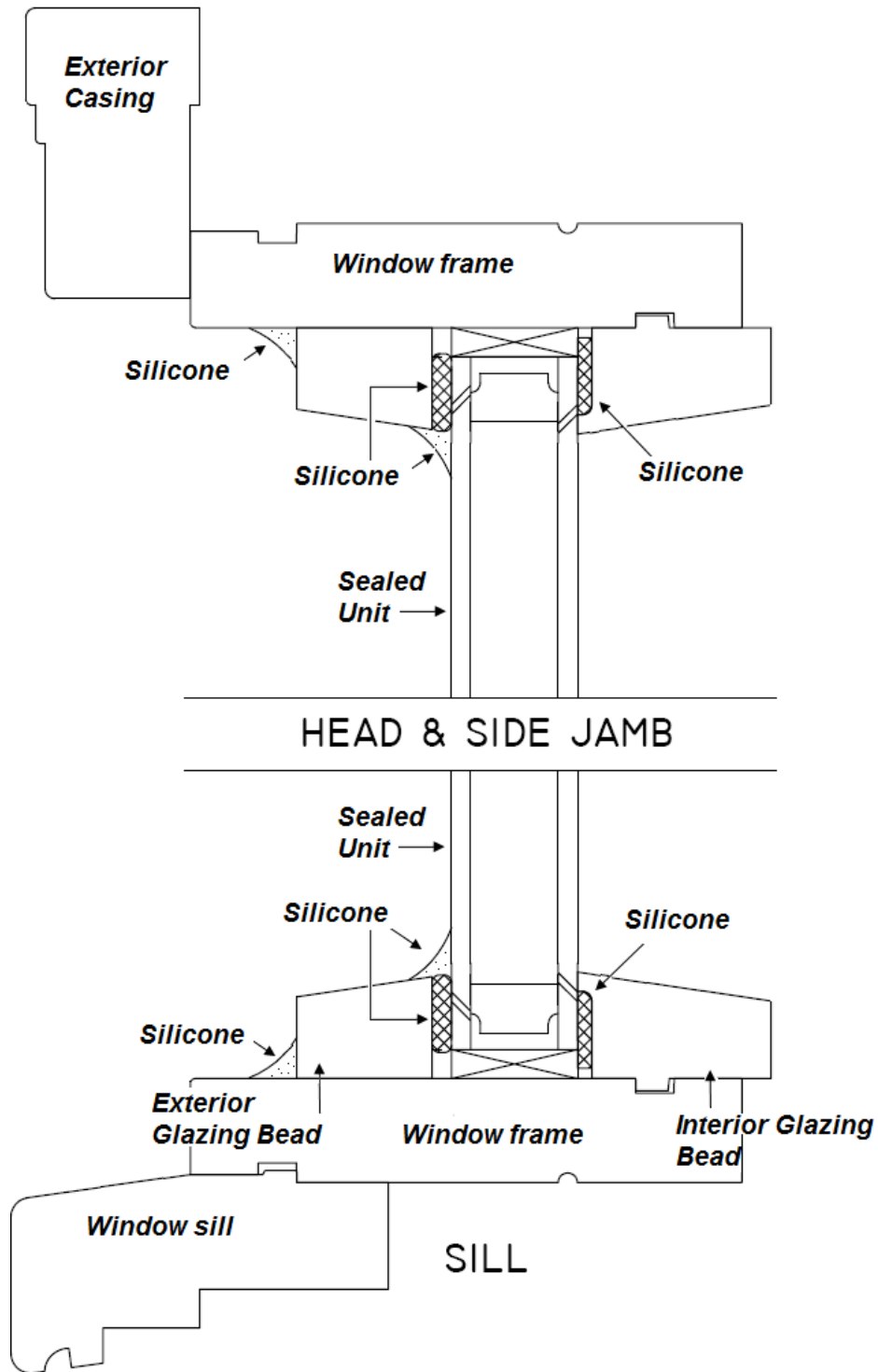
1. Before you remove, please examine the sealed unit carefully to make sure it isn't damaged. Also measure it to make sure it's the right size.
2. Working from the exterior remove the glazing bead around the sealed unit using a long blade utility knife to cut the silicone,
3. When the glazing beads are removed, from the inside cut the silicone from around the perimeter of the seal unit, this can be done by using a long blade utility knife.
4. Push the sealed unit from the interior toward the exterior until it is free and can be removed.
5. Clean any old silicone, glazing tape and cut any staples or nails remaining.
6. Using an exterior grade silicone place a 1/8" bead of silicone around the interior glazing of opening.
7. Place the new sealed in and center it. Be sure to replace the black rubber spacer from the old sealed unit at the bottom of the new sealed unit, (the rubber spacers may be stuck to the bottom of the old panel).
8. Install the new glazing beads using 1 or 1 1/4" brads or finishing nails. The glazing may have to be trimmed.
9. Fill any holes from the brads or nails with wood filler and touch up with paint or stain.



Casement window

# NORWOOD

NEVER ORDINARY



Direct set picture window

# NORWOOD

NEVER ORDINARY

